



# SOLID STATE RELAY

BS3F5MFR48S 5A 2,2KW  
BS3F10MFR48S 10A 3,7KW  
BS3F15MFR48S 15A 5,5KW

**3 PH FORWARD/REVERSE SEMICONDUCTOR MOTOR STATER WITH OVERLOAD /SINGLE PHASE PROTECTION**

**CURRENT AND VOLTAGE DETECTION**

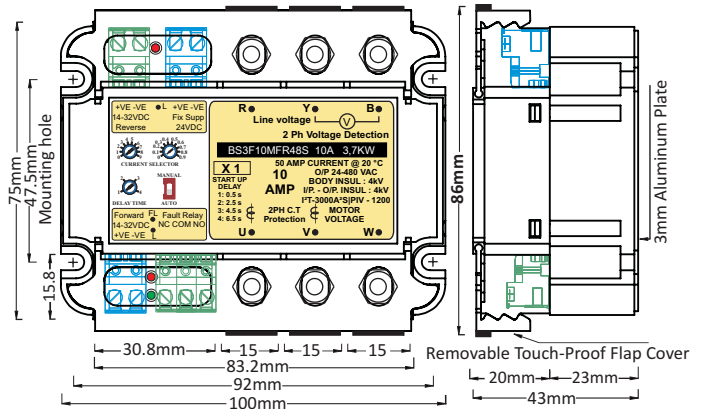
35mm Plastic Din Rail to

SSR 10kV isolation

Max. 25Sqmm Lugs



TYPE "E-75"  
Model 90S- 1 Nos.  
Current upto 21Amp @40°C  
with Din Rail 45mm  
Thermal Resistance  
R<sub>θSA</sub> = 3°C/W  
R<sub>θSA</sub> = 278.15 K/W  
ΔT = 75°C  
Surface Area:  
267mm<sup>2</sup>X75mm  
=20025 mm<sup>2</sup>  
101mm(W) X 75mm(L)  
X 15mm(H) + SSR  
Weight : @ 119gms



### ADVANTAGES :

- Over load current setting by POT
- Starting delay timer POT for initial inrush current bypass
- Output will be OFF during any Fault conditions like Phase Failure, Overload, Single phasing etc.
- Single module for Forward and Reverse of 3 phase motor with inbuilt motor protection via current and voltage detection
- If both forward and reverse input signal is given then there will be interlocking of circuit and output will be OFF within 4.8 μs
- No need to use external bimetallic overload relay or MPCB protection
- Very compact design which occupies less space and has easy panel wiring
- Remote fault indication via mechanical changeover relay
- Selectable starting delay timer POT to disable false fault detection due to initial inrush current.
- Starting delay timer can solve locked rotor/shaft problem.
- Output will be OFF if there is current inrush after fixed delay time.
- For any Fault, when current exceeds 150mA output will be OFF within 500 ms
- Minimum time between Forward & Reverse Switching is 30 ms

### ORDERING FORMAT

**OLSP :** Overload Single Phase Protection    **Output Voltage** 48: 24-480 VAC    **Control Input** 01 : 14-32 VDC

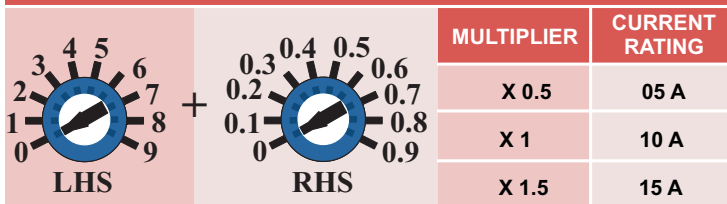
**3FR :** 3 Phase    **Forward - Reverse**    **Zero Cross**    **Output Current Rating** 05,10,15

BS3F5MFR48S 5A 2,2KW  
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**NOTE 1 :** Available for 05,10,15Amp with Auto & Manual Reset Switch.  
**NOTE 2 :** Optional 5-32 VDC Control Input can be available.

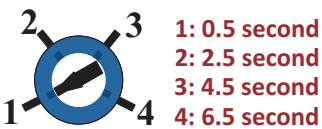
Fault condition	SSR Output	Fault red LED indication	Fault Mechanical Relay Change Over
Current Overload	OFF	YES	YES
Single Phasing	OFF	YES	YES
Input Phase Failure	OFF	YES	YES
Phase Unbalance	OFF	YES	YES
Locked Rotor / Shaft	OFF	YES	YES
Earth Fault	OFF	YES	YES

### OVER CURRENT SELECTOR POT



Ex. LHS (2)+RHS (0.6)=2.6x 0.5 =1.3 Amp (05 Amp Current Rating SSR) BS3F5MFR48S 5A 2,2KW  
Ex. LHS (7)+RHS (0.1)=7.1x 1 =7.1 Amp (10 Amp Current Rating SSR) BS3F10MFR48S 10A 3,7KW  
Ex. LHS (9)+RHS (0.9)=9.9x 1.5 =14.85 Amp (15 Amp Current Rating SSR) BS3F15MFR48S 15A 5,5KW

### STARTING DELAY TIME POT



### MANUAL/AUTO RESET SWITCH



**Manual Reset:** Output will be latched for any fault condition and reset after switching OFF/ON 24 VDC fix supply  
**AUTO Reset:** Output will be latched for 18 seconds for any fault condition and reset after every 18 seconds.

### SSR SELECTION FOR 3 PHASE MOTOR (INDUCTIVE LOAD)

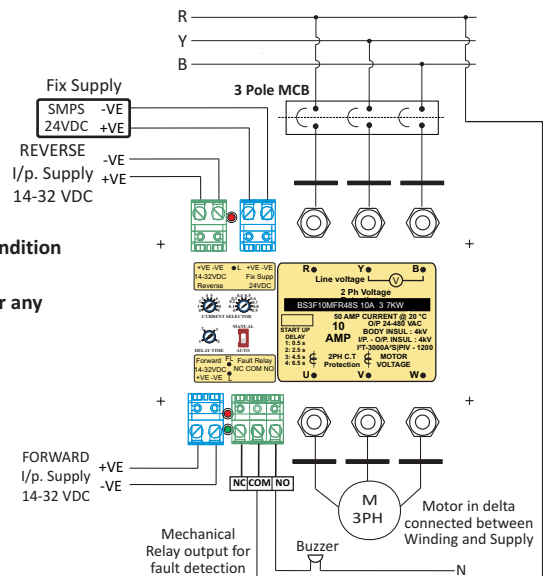
HP / kW Rating	05 AMP	10 AMP	15 AMP
HP Rating	Upto 3	Upto 5	Upto 7.5
kW Rating	Upto 2.2	Upto 3.7	Upto 5.5

### APPLICATIONS:

- LAMINATION EXTRUSION
- ACTUATORS
- CNC MACHINES
- CRANE MOTOR

### 3 PH FORWARD/REVERSE SEMICONDUCTOR MOTOR STATER WITH EXTERNAL SHORT CIRCUIT PROTECTION

#### DEVICE CONNECTION DIAGRAM





General Specification		Parameter		
Max Barrier Layer Temperature (T <sub>max</sub> )	< 125 °C	Forward & Reverse Control Voltage Range (V <sub>c</sub> )	Un it	ZDA
Ambient Temperature Range (T <sub>amb</sub> )	0-85 °C		mA	14-32VDC
SSR Storage Temperature Range (T <sub>st</sub> )	-40°C to 80°C	Reverse Surge voltage Protection V <sub>PK</sub>	VAC/VDC	5-6mA
Input Terminal Screw Torque Range	T = 0.5 N.m (Max.)	Fix Supply Voltage (V <sub>s</sub> )	VDC	325VAC/DC
Output Terminal Screw Torque Range	T = 2.5 N.m (Max.)	Fix Supply Current Consumption	mA	38 mA
Power Factor COSφ @Max. Load @480VAC	> 0.55	Fix Supply Voltage Surge Protection	VDC	80 VDC
Housing Material	UL-94 V0 Grade	Max. Input current at time of interlocking condition	mA	12 mA
Base Plate	Aluminium	Interlocking time duration	µS	< 5 µS
SSR Weight	> 430 grams	Input Impedance (Current Regulator Circuit Impedance)	Ω	1 kΩ - 2 kΩ
Control Input Electrical Wire Size ( Max. )	Up to 2.1 sq mm(14 AWG)	Minimum Turn ON Voltage(V <sub>ON</sub> )	VDC	1.5 VDC
Power Output Electrical Wire Size ( Max. )	Up to 25 sq mm(3 AWG)	Turn OFF Voltage(V <sub>OFF</sub> )	VDC	< 13 VDC
Test Standards:	ROHS,IP20	Forward Control Input Status	-	GREEN LED
Pollution Degree	3	Reverse Control Input Status	-	RED LED
Pending Approvals:	UL 508,VDE ,TUV ,CSA 22-2 IEC 60947-5-1:2016 IEC 60947-4-2	Maximum Turn ON Time	mS	≤ 1/2 Cycle(10 mS)
		Maximum Turn OFF Time	mS	≤ 1/2 Cycle(10 mS)

Output Technical Specifications @ 25°C Unless Specified					
Parameters	Symbol	Unit	05 Amp	10 Amp	15 Amp
Rated Operational Voltage	U <sub>e</sub>	V <sub>RMS</sub>	24-480 VAC 3Q TRIAC	24-480 VAC BACK TO BACK SCR	
Operating Frequency Range	f	Hz	47-63 Hz		
Peak Inverse Voltage	PIV	V <sub>PK</sub>	1200	1200	1200
<b>Max. Surge Voltage With Stand Capacity (&lt;1 Second) (U<sub>i</sub>)</b>	V <sub>surge</sub>	V <sub>RMS</sub>	<b>2700 V<sub>RMS</sub> (3800 V<sub>PK</sub>)</b>		
<b>Rated Operational Current AC53a @ 40°C(Inductive Load-Motor)</b>	I <sub>e</sub>	Amp	<b>5</b>	<b>10</b>	<b>15</b>
Rated Operational Current AC53a @ 20°C	I <sub>T</sub>	Amp	40	60	90
Maximum 3 Phase Motor Rating	hp	hp	3 hp	5 hp	7.5 hp
	kW	kW	2.2	3.7	5.5
NON Repetitive Surge Peak ON-State Current @ Rated V <sub>RRM</sub> applied for 1/2 Cycle t=10 mS/ t=8.33 mS (50 Hz/60 Hz)	I <sub>TSM</sub> @ 50 Hz	Ap	420	800	1200
	I <sub>TSM</sub> @ 60 Hz		441	840	1260
Max. I <sup>2</sup> t for Fusing @ t=10 mS (50Hz)	I <sup>2</sup> t	A <sup>2</sup> s	880	3000	7200
Max. I <sup>2</sup> t for Fusing @ t=8.33 mS (60Hz)	I <sup>2</sup> t	A <sup>2</sup> s	795	2750	6510
Max. Peak ON-state voltage Drop	V <sub>TM</sub>	V <sub>RMS</sub>	≤1.2	≤1.2	≤1.2
Min. Isolation Resistance between F-R Input Terminals (-R1,+R2) & (-F1,+F2) to Output Terminals R,Y,B,U,V,W) @ 500 VDC	Ω	GΩ	50	50	50
Isolation Voltage F-R Input Terminals (-R1,+R2) & (-F1,+F2) to Output Terminals (R,Y,B,U,V,W) for 1 Minute (U <sub>imp</sub> )	V <sub>ISO</sub>	kV	4	4	4
Isolation Voltage I/P & O/P Terminal (-R1,+R2,-F1,+F2,R,Y,B,U,V,W) to Body Isolation for 1 Minute(U <sub>imp</sub> )	V <sub>ISO</sub>	kV	4	4	4
Max. Rate of Rise OFF-State Voltage	dV/dt	V/µS	500	600	1000
Max. Rate of Rise OFF-State Current	di/dt	A/µS	50	100	150
Max. Peak Repetitive Forward OFF-State Voltage	V <sub>DRM</sub>	V	800	1200	1600
Max. Peak Repetitive Forward OFF-State current	I <sub>DRM</sub>	mA	0.05	0.1	0.05
Max. Peak repetitive reverse off-state Voltage	V <sub>RRM</sub>	V	800	1200	1600
Max. Peak repetitive reverse off-state current	I <sub>RRM</sub>	mA	0.05	0.1	0.05
Max. DC Gate Trigger Voltage	V <sub>GT</sub>	V	1.5	1.5	1.5
Max. DC Gate Trigger Current	I <sub>GT</sub>	mA	50	8.8	20
Turn OFF Time	t <sub>q</sub>	µS	35	120	200
Maximum Latching Current	I <sub>L</sub>	mA	100	160	200
Maximum Holding Current	I <sub>H</sub>	mA	60	150	150
Thermal Resistance R <sub>θ</sub> (Junction to case)	R <sub>θ(j-c)</sub>	°C/W	1.1	1	0.32
OFF State SSR Leakage Current @ Rated Voltage & Frequency (Snubber Leakage)(I <sub>l</sub> )	I <sub>leak</sub>	mA	< 2 mA	< 2 mA	< 2 mA
SCCR Current Rating	I <sub>SCCR</sub>	kA	-	10 kA	10 kA
SSR Weight	W	gram	430	450	450
Output Fault Indication	Red LED & Mechanical Relay change over 230 VAC-1Amp				

	FORWARD	REVERSE	FAULT
LED INDICATION	● GREEN	● RED	● RED

